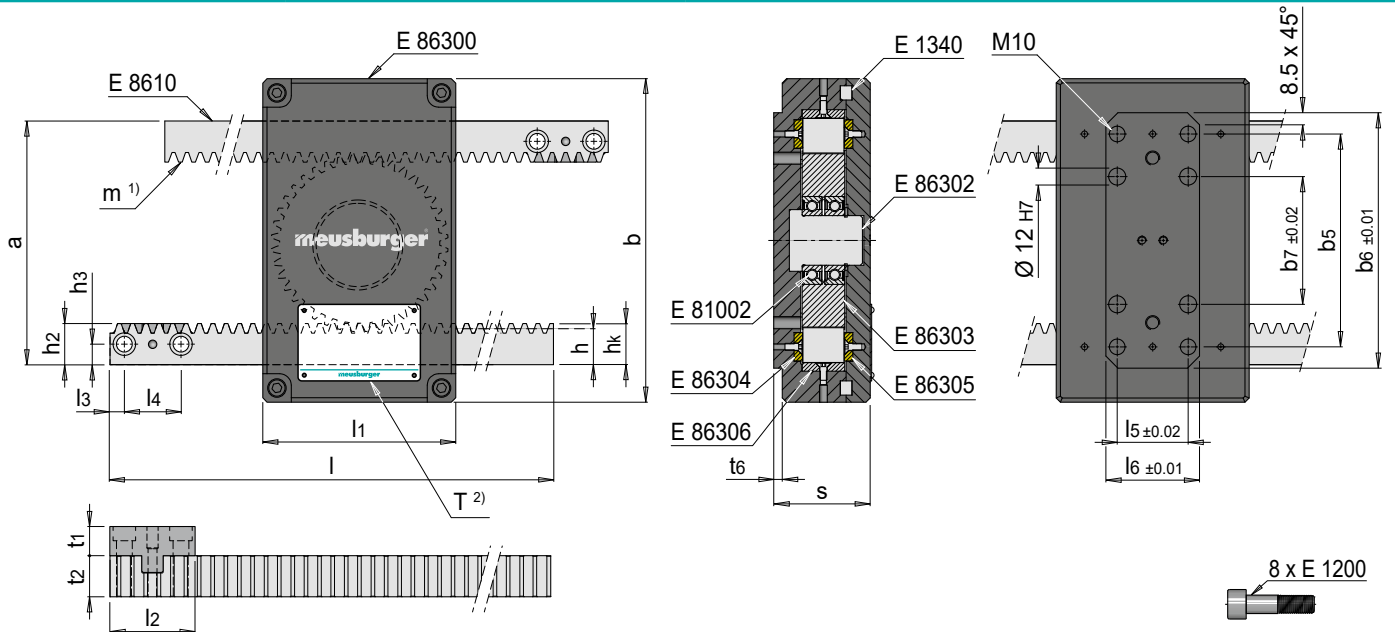


## E 8630



### Etagentrieb

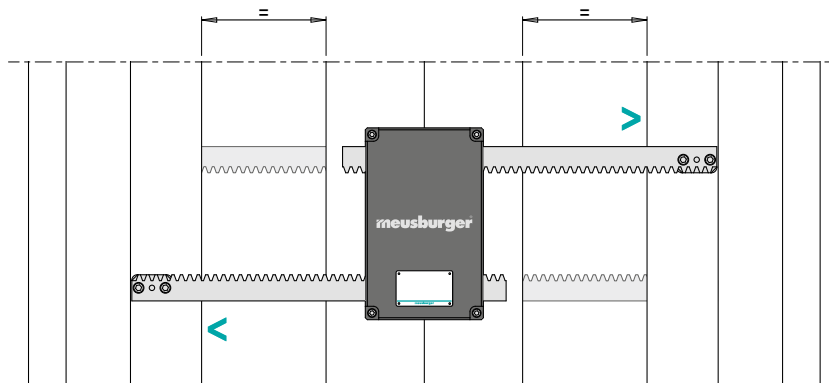
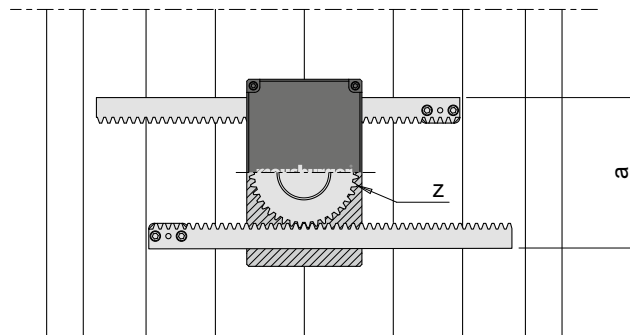
Gear unit for stack moulds



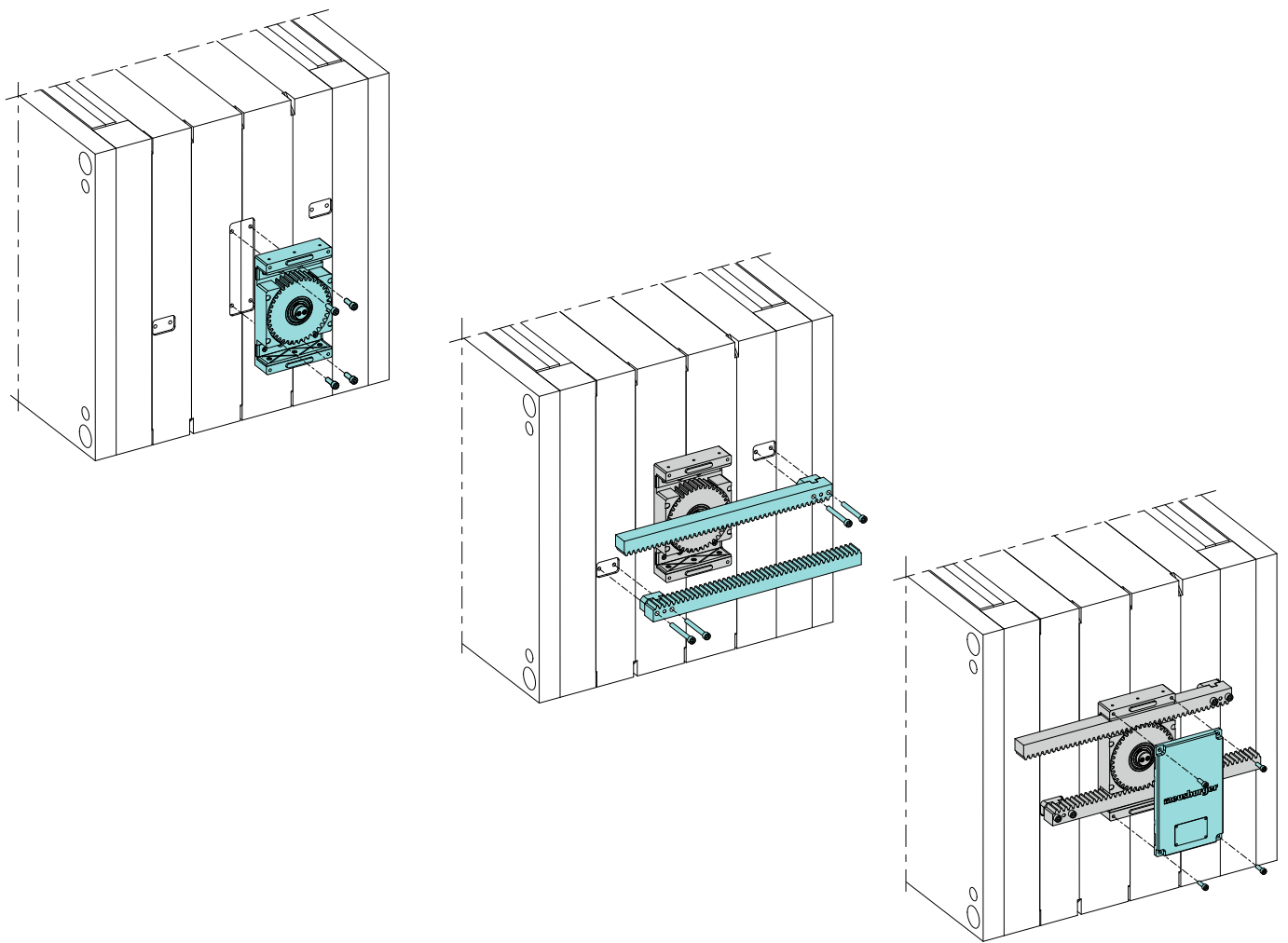
a	b	h	hk	r	s	t	z	l1	t1	h2	l2	t2	h3	l3	l4	b5	l5	b6	l6	t6	b7	m <sup>1)</sup>	l	Nr. / No.	
172	228	26	29	8	68	5	40	136	20.5	29	60	29	14.5	10	40	150	50	180	66	6	90	3	800	E 8630/3/ 800	
																								1200	E 8630/3/1200
230	286	35	39		78			176		39		39	19.5			192		240				4	800	E 8630/4/ 800	
																								1200	E 8630/4/1200

1) m: Modulgröße / m: Module size

2) T: Typenschild (optional, nicht im Lieferumfang enthalten) / T: Label (optional, not included in the delivery)

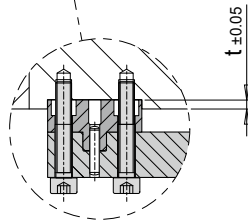
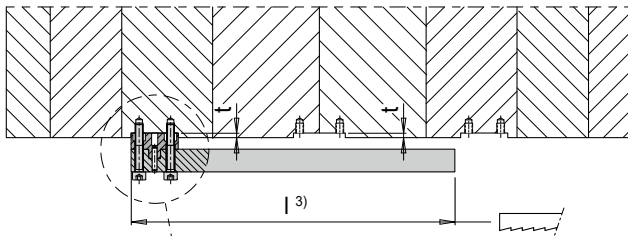
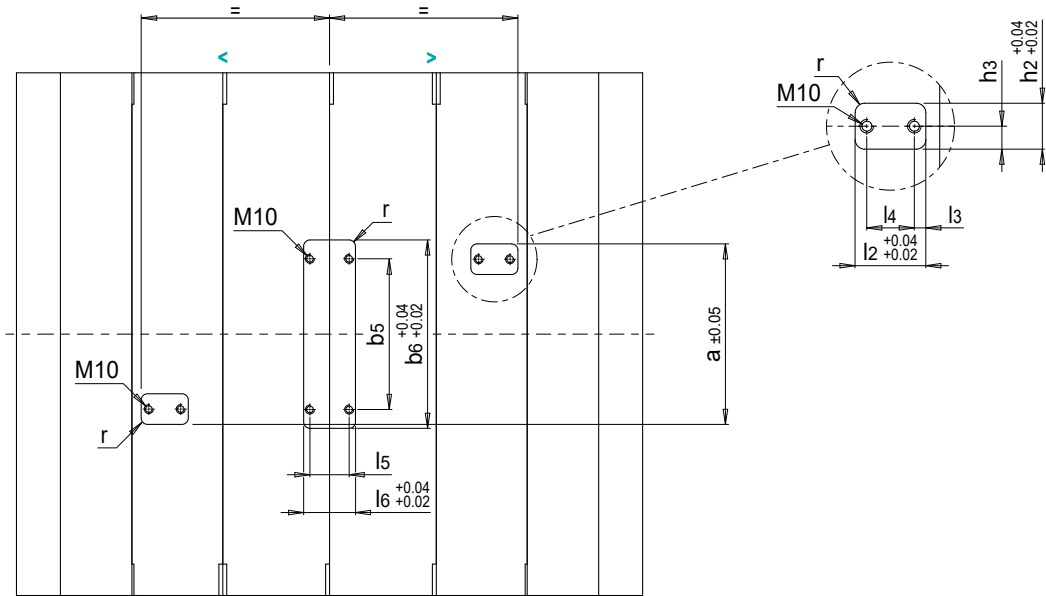


## MONTAGE ASSEMBLY

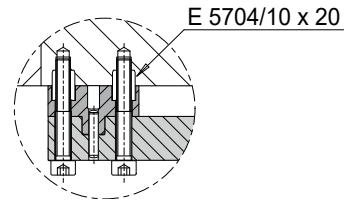


	E 8630/3	E 8630/4
Max. dynamische axiale Belastung / <i>max. dynamic axial load</i>	8 kN	15 kN
Max. Einsatztemperatur / <i>max. useable temperature</i>	120 °C	
Empfohlener Schmierstoff / <i>recommended lubricant</i>	VGM 160	

- i** Es sind immer zwei oder vier Einheiten am Werkzeug anzubringen.  
 Die Zahnstangeneinheiten müssen symmetrisch im Abstand vom Getriebekasten eingebaut werden.  
*There are always two or four units to be installed on the mould.  
 The gear rack units must be symmetrically installed at a distance to the gearbox.*



Optional:  
Alternative:



Nr. / No.	a	l	r	t	h2	l2	h3	l3	l4	l5	b6	l6	b5
E 8630/3/ 800	172	800	8	5	29	60	14.5	10	40	50	180	66	150
E 8630/3/1200		1200											
E 8630/4/ 800	230	800	8	5	39	60	19.5	10	40	50	240	66	192
E 8630/4/1200		1200											

3) l: muss abgelängt werden / l: must be cut to length

**i** Optionale Positionierung des Etagenantriebes über Zylinderstift E 1300 und Bohrbuchse E 5704 (nicht im Lieferumfang enthalten).  
Alternative positioning of the gear unit for stack moulds by means of E 1300 Dowel pin and E 5704 Drill bush (not included in the delivery).